

## **PH-4EXWLMT-C INSTRUCTIONS**

### **Wall Mount Kit**

- 1 Each - EX-Wall Mount Kit  
Contains: Panavise Swivel, Model #400 MDT  
Stainless Steel Mounting Plate with Shaft
  
- 1 Each -Hardware Kit,  
Contains: 4 bolts (1/2" head)  
4 washers  
1 1/4" Allen Key

### **Required Tools**

- (1) Allen Key (included with kit)
- (2) 1/2" Socket

### **Assembly Instructions**

1. Hold the Panavise Swivel to the wall and mark the mounting hole patterns for the swivel.
  
2. Install the Panavise Swivel firmly to the wall.  
Note: The Panavise Swivel requires 4 each 5/16" bolts (not included with the EX Wall Mount).
  
3. Install the Stainless Steel Mounting Plate by inserting the shaft into the Panavise Swivel and tightening the plate onto the swivel using the provided Allen Key.



Figure 1  
EX Wall Mount Kit

3. Install 2 bolts with washers on the bottom side of the Base Plate as depicted in Figure 2.



Figure 2



Figure 3

4. Slide the SDI-77XL2-EX(EU) over the two Bolts on the bottom side of the base plate aligning the two feet on the bottom of EX housing with the two bolts on the bottom of the plate as depicted in Figure 3.

5. Install the two remaining bolts with washers through the two feet on the top of the EX housing into the top side of the base plate.
6. Tighten all four bolts with washers to firmly attach the EX Housing to the base plate.
7. Use the Allen Key to loosen the Panavise in order to aim Model SDI-77XL2-EX(EU) to the desired direction.



## Painting Procedure

### Aluminum base (Panavise Model 400)

- **Surface Preparation:** Detergent or solvent degrease. Sweep abrasive blast. Ensure surfaces are clean and dry prior to coating.
- **Primer Coat:** INTERNATIONAL Interzinc 52 Epoxy Zinc @ 75 microns DFT.
- **Final Coat:** INTERNATIONAL Interthane 990 @ 75 microns DFT.

### Stainless Steel portion of the bracket

- **Surface Preparation:** Detergent or solvent degrease. Sweep abrasive blast. Ensure surfaces are clean and dry prior to coating.
- **Primer Coat:** INTERNATIONAL Interzinc 52 Epoxy Zinc @ 75 microns DFT.
- **Intermediate Coat:** 475HS Epoxy Intermediate @ 125 microns DFT.
- **Final Coat:** INTERNATIONAL Interthane 990 @ 50 microns DFT.